

**CNMG 120412 wiper, Grade: CA025P****Order data**

Order number	250215 CA025P
GTIN	4960664863242
Item class	25E

Description

CNMG 120412 wiper CA025P Grade: CA025P

Chip breaker: WQ

Cutting depth a_p : 1 - 3.5 mm

Feed f : 0.15 - 0.35 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Grade	CA025P
Cutting speed v_c main application	70 - 420 m/min
Corner radius	1.2 mm
Cutting conditions	slightly interrupted
Tool material	Carbide
Chip breaker	WQ
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Feed f	0.15 - 0.35 mm/rev.

Cutting depth a_p	1 - 3.5 mm
Main application	P
Coating	CVD
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning