


CNMG 120412, Grade: HBT130

Order data

Order number	250219 HBT130
GTIN	4062406256227
Item class	22D

Description

CNMG 120412 HBT130 Grade: HBT130
 Chip breaker: MR
 Cutting depth a_p : 2 - 6 mm
 Feed f : 0.15 - 0.55 mm/rev.
 Cutting speed v_c main application: 40 - 220 m/min

Technical description

Corner radius	1.2 mm
Cutting speed v_c main application	40 - 220 m/min
Chip breaker	MR
Number of changes/inserts	4
Grade	HBT130
Coating	TiCN
Main application	M

Finishing/roughing assignment	Roughing
ISO code indexable insert	CNMG 120412
Feed f	0.15 - 0.55 mm/rev.
Tool material	Carbide
Cutting conditions	slightly interrupted
Cutting depth a_p	2 - 6 mm
Type of product	Indexable insert for turning