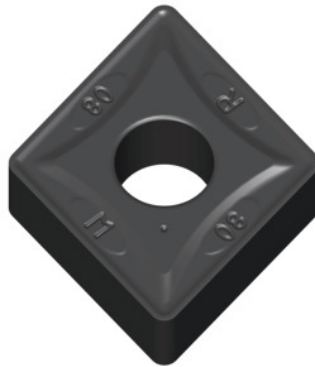


Garant
CNMG 160612, Grade: HB7210-1


Order data

| | |
|--------------|-----------------|
| Order number | 250336 HB7210-1 |
| GTIN | 4062406058975 |
| Item class | 21G |

Description

CNMG 160612 HB7210-1 Grade: HB7210-1
 Chip breaker: GG
 Cutting depth a_p : 0.4 - 6.5 mm
 Feed f : 0.32 - 0.8 mm/rev.
 Cutting speed v_c main application: 100 - 450 m/min

Technical description

| | |
|--------------------------------------|----------------------|
| Cutting speed v_c main application | 100 - 450 m/min |
| Cutting conditions | slightly interrupted |
| Corner radius | 1.2 mm |
| Chip breaker | GG |
| Feed f | 0.32 - 0.8 mm/rev. |
| Cutting depth a_p | 0.4 - 6.5 mm |
| Grade | HB7210-1 |

| | |
|-------------------------------|------------------------------|
| Tool material | Carbide |
| Main application | K |
| Finishing/roughing assignment | Roughing |
| Coating | TiCN |
| ISO code indexable insert | CNMG 160612 |
| Number of changes/inserts | 4 |
| Type of product | Indexable insert for turning |