

**CNMG 120408, Grade: CA025P****Order data**

Order number	250371 CA025P
GTIN	4960664863648
Item class	25E

Description

CNMG 120408 CA025P Grade: CA025P

Chip breaker: PH

Cutting depth a_p : 1 - 10 mm

Feed f : 0.25 - 0.8 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Chip breaker	PH
Corner radius	0.8 mm
Main application	P
Cutting conditions	slightly interrupted
Cutting depth a_p	1 - 10 mm
Grade	CA025P
Cutting speed v_c main application	70 - 420 m/min
Tool material	Carbide

Finishing/roughing assignment	Roughing
Feed f	0.25 - 0.8 mm/rev.
Coating	CVD
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning