


CNMG 120416, Grade: CA025P

Order data

Order number	250373 CA025P
GTIN	4960664863662
Item class	25E

Description

CNMG 120416 CA025P Grade: CA025P

Chip breaker: PH

Cutting depth a_p : 1 - 10 mm

Feed f : 0.25 - 0.8 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Cutting depth a_p	1 - 10 mm
Main application	P
Feed f	0.25 - 0.8 mm/rev.
Tool material	Carbide
Cutting conditions	slightly interrupted
Grade	CA025P
Chip breaker	PH
Finishing/roughing assignment	Roughing

Cutting speed v_c main application	70 - 420 m/min
Corner radius	1.6 mm
Coating	CVD
ISO code indexable insert	CNMG 120416
Number of changes/inserts	4
Type of product	Indexable insert for turning