


CNMG 160616, Grade: CA025P

Order data

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| Order number | 250378 CA025P |
| GTIN | 4960664863693 |
| Item class | 25E |

Description

CNMG 160616 CA025P Grade: CA025P
 Chip breaker: PH
 Cutting depth a_p : 1 - 10 mm
 Feed f : 0.25 - 0.8 mm/rev.
 Cutting speed v_c main application: 70 - 420 m/min

Technical description

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|--------------------------------------|----------------------|
| Cutting conditions | slightly interrupted |
| Cutting speed v_c main application | 70 - 420 m/min |
| Main application | P |
| Grade | CA025P |
| Chip breaker | PH |
| Tool material | Carbide |
| Finishing/roughing assignment | Roughing |
| Feed f | 0.25 - 0.8 mm/rev. |

| | |
|---------------------------|------------------------------|
| Cutting depth a_p | 1 - 10 mm |
| Corner radius | 1.6 mm |
| Coating | CVD |
| ISO code indexable insert | CNMG 160616 |
| Number of changes/inserts | 4 |
| Type of product | Indexable insert for turning |