


CNMG 190608, Grade: CA025P

Order data

Order number	250382 CA025P
GTIN	4960664863709
Item class	25E

Description

CNMG 190608 CA025P Grade: CA025P

Chip breaker: PH

Cutting depth a_p : 1 - 10 mm

Feed f : 0.25 - 0.8 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Feed f	0.25 - 0.8 mm/rev.
Main application	P
Cutting depth a_p	1 - 10 mm
Grade	CA025P
Corner radius	0.8 mm
Chip breaker	PH
Finishing/roughing assignment	Roughing
Tool material	Carbide

Cutting speed v_c main application	70 - 420 m/min
Cutting conditions	slightly interrupted
Coating	CVD
ISO code indexable insert	CNMG 190608
Number of changes/inserts	4
Type of product	Indexable insert for turning