

**CNMG 190612, Grade: CA025P****Order data**

Order number	250383 CA025P
GTIN	4960664863716
Item class	25E

Description

CNMG 190612 CA025P Grade: CA025P

Chip breaker: PH

Cutting depth a_p : 1 - 10 mm

Feed f : 0.25 - 0.8 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Tool material	Carbide
Main application	P
Cutting conditions	slightly interrupted
Grade	CA025P
Finishing/roughing assignment	Roughing
Corner radius	1.2 mm
Feed f	0.25 - 0.8 mm/rev.
Cutting depth a_p	1 - 10 mm

Chip breaker	PH
Cutting speed v_c main application	70 - 420 m/min
Coating	CVD
ISO code indexable insert	CNMG 190612
Number of changes/inserts	4
Type of product	Indexable insert for turning