


CNMM 1204XR, Type: PR015S

Order data

Order number	250488 PR015S
GTIN	4960664837748
Item class	25E

Description

CNMM 1204XR PR015S Grade: PR015S
 Chip breaker: SX
 Cutting depth a_p : 0.5 - 4 mm
 Feed f : 0.15 - 0.45 mm/rev.
 Cutting speed v_c main application: 25 - 70 m/min

Technical description

Cutting depth a_p	0.5 - 4 mm
Tool material	Carbide
Finishing/roughing assignment	Roughing
Main application	S
Cutting speed v_c main application	25 - 70 m/min
Grade	PR015S
Chip breaker	SX
Cutting conditions	slightly interrupted

Feed f	0.15 - 0.45 mm/rev.
Coating	Megacoat Hard
ISO code indexable insert	CNMM 1204XR
Number of changes/inserts	4
Shim	259031 15
Type of product	Indexable insert for turning