

**CNMM 120408, Grade: CA025P****Order data**

Order number	250491 CA025P
GTIN	4960664863747
Item class	25E

Description

CNMM 120408 CA025P Grade: CA025P

Chip breaker: PX

Cutting depth a_p : 1 - 11 mm

Feed f : 0.25 - 0.9 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Finishing/roughing assignment	Roughing
Feed f	0.25 - 0.9 mm/rev.
Cutting depth a_p	1 - 11 mm
Corner radius	0.8 mm
Cutting speed v_c main application	70 - 420 m/min
Grade	CA025P
Main application	P
Tool material	Carbide

Cutting conditions	slightly interrupted
Chip breaker	PX
Coating	CVD
ISO code indexable insert	CNMM 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning