

**CNMM 120412, Grade: CA025P****Order data**

Order number	250492 CA025P
GTIN	4960664863754
Item class	25E

Description

CNMM 120412 CA025P Grade: CA025P

Chip breaker: PX

Cutting depth a_p : 1 - 11 mm

Feed f : 0.25 - 0.9 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Main application	P
Tool material	Carbide
Grade	CA025P
Feed f	0.25 - 0.9 mm/rev.
Corner radius	1.2 mm
Chip breaker	PX
Finishing/roughing assignment	Roughing
Cutting speed v_c main application	70 - 420 m/min

Cutting conditions	slightly interrupted
Cutting depth a_p	1 - 11 mm
Coating	CVD
ISO code indexable insert	CNMM 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning