

**CNMM 120416, Grade: CA025P****Order data**

Order number	250493 CA025P
GTIN	4960664863761
Item class	25E

Description

CNMM 120416 CA025P Grade: CA025P

Chip breaker: PX

Cutting depth a_p : 1 - 11 mm

Feed f : 0.25 - 0.9 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Feed f	0.25 - 0.9 mm/rev.
Main application	P
Finishing/roughing assignment	Roughing
Chip breaker	PX
Cutting conditions	slightly interrupted
Corner radius	1.6 mm
Cutting speed v_c main application	70 - 420 m/min
Tool material	Carbide

Grade	CA025P
Cutting depth a_p	1 - 11 mm
Coating	CVD
ISO code indexable insert	CNMM 120416
Number of changes/inserts	4
Type of product	Indexable insert for turning