

**CNMM 190612, Grade: CA025P****Order data**

Order number	250503 CA025P
GTIN	4960664863815
Item class	25E

Description

CNMM 190612 CA025P Grade: CA025P

Chip breaker: PX

Cutting depth a_p : 1 - 11 mm

Feed f : 0.25 - 0.9 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Cutting depth a_p	1 - 11 mm
Grade	CA025P
Finishing/roughing assignment	Roughing
Corner radius	1.2 mm
Chip breaker	PX
Main application	P
Cutting conditions	slightly interrupted
Cutting speed v_c main application	70 - 420 m/min

Tool material	Carbide
Feed f	0.25 - 0.9 mm/rev.
Coating	CVD
ISO code indexable insert	CNMM 190612
Number of changes/inserts	4
Type of product	Indexable insert for turning