


CNMM 190616, Grade: CA025P

Order data

Order number	250504 CA025P
GTIN	4960664863822
Item class	25E

Description

CNMM 190616 CA025P Grade: CA025P
 Chip breaker: PX
 Cutting depth a_p : 1 - 11 mm
 Feed f : 0.25 - 0.9 mm/rev.
 Cutting speed v_c main application: 70 - 420 m/min

Technical description

Feed f	0.25 - 0.9 mm/rev.
Tool material	Carbide
Grade	CA025P
Cutting depth a_p	1 - 11 mm
Main application	P
Corner radius	1.6 mm
Cutting speed v_c main application	70 - 420 m/min
Chip breaker	PX

Finishing/roughing assignment	Roughing
Cutting conditions	slightly interrupted
Coating	CVD
ISO code indexable insert	CNMM 190616
Number of changes/inserts	4
Type of product	Indexable insert for turning