

Garant
Boring bar, steel, right-hand, Shank Ø / insert size: 50/15 mm

Order data

Order number	250626 50/15
GTIN	4062406060831
Item class	21T

Description

Boring bar, steel 50/15 mm Shank Ø D_s: 50 mm

ISO code toolholder: A50U PDUNR/L15

Cutting point / joint: 50 mm

Setting angle κ: 93 degrees

suitable indexable insert: DN.. 1506..

Minimum pre-drill Ø D_{min}: 63 mm

Technical description

Lever	259015 8
Insert size	15 mm
Cutting point / joint	50 mm
Lever screw	259018 7
Centre offset L ₃	35 mm
Overall length L	350 mm
Shim punches pack	259047 2
Setting angle κ	93 degrees
suitable indexable insert	DN.. 1506..
Shim	259031 28
ISO code toolholder	A50U PDUNR/L15
Clamping height L ₂	48 mm

Minimum pre-drill Ø D _{min}	63 mm
Shim pins pack	259044 2
Shank Ø D _s	50 mm
Application type	right-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3