

Garant
Boring bar, steel, left-hand, Shank \varnothing / insert size: 50/15 mm

Order data

Order number	250627 50/15
GTIN	4062406060848
Item class	21T

Description

Boring bar, steel 50/15 mm Shank \varnothing D_s: 50 mm
 ISO code toolholder: A50U PDUNR/L15
 Cutting point / joint: 50 mm
 Setting angle κ : 93 degrees
 suitable indexable insert: DN.. 1506..
 Minimum pre-drill \varnothing D_{min}: 63 mm

Technical description

Insert size	15 mm
ISO code toolholder	A50U PDUNR/L15
Cutting point / joint	50 mm
Shim pins pack	259044 2
Shim punches pack	259047 2
Setting angle κ	93 degrees
Lever screw	259018 7
suitable indexable insert	DN.. 1506..
Minimum pre-drill \varnothing D _{min}	63 mm
Overall length L	350 mm
Shim	259031 28
Clamping height L ₂	48 mm

Centre offset L ₃	35 mm
Lever	259015 8
Shank Ø D _s	50 mm
Application type	left-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3