



DNMG 110404, Grade: HBT130



Order data

Order number	250666 HBT130
GTIN	4062406256289
Item class	22D

Description

DNMG 110404 HBT130 Grade: HBT130
 Chip breaker: MF
 Cutting depth a_p : 0.5 - 2 mm
 Feed f : 0.15 - 0.45 mm/rev.
 Cutting speed v_c main application: 40 - 220 m/min

Technical description

Cutting speed v_c main application	40 - 220 m/min
Corner radius	0.4 mm
Tool material	Carbide
Grade	HBT130
Coating	TiCN
Finishing/roughing assignment	Finishing
Number of changes/inserts	4

Cutting depth a_p	0.5 - 2 mm
ISO code indexable insert	DNMG 110404
Main application	M
Cutting conditions	slightly interrupted
Feed f	0.15 - 0.45 mm/rev.
Chip breaker	MF
Type of product	Indexable insert for turning