

**DNMG 150604, Grade: HBT130****Order data**

Order number	250668 HBT130
GTIN	4062406256302
Item class	22D

Description

DNMG 150604 HBT130 Grade: HBT130

Chip breaker: MF

Cutting depth a_p : 0.5 - 2 mm

Feed f : 0.15 - 0.45 mm/rev.

Cutting speed v_c main application: 40 - 220 m/min

Technical description

Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 2 mm
Coating	TiCN
Grade	HBT130
Number of changes/inserts	4
ISO code indexable insert	DNMG 150604
Finishing/roughing assignment	Finishing

Tool material	Carbide
Chip breaker	MF
Feed f	0.15 - 0.45 mm/rev.
Cutting speed v_c main application	40 - 220 m/min
Main application	M
Corner radius	0.4 mm
Type of product	Indexable insert for turning