


DNMG 150604, Grade: PR015S

Order data

Order number	250696 PR015S
GTIN	4960664837335
Item class	25E

Description

DNMG 150604 PR015S Grade: PR015S
 Chip breaker: MQ
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.18 mm/rev.
 Cutting speed v_c main application: 25 - 70 m/min

Technical description

Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Chip breaker	MQ
Cutting depth a_p	0.2 - 1.5 mm
Tool material	Carbide
Grade	PR015S
Cutting conditions	slightly interrupted
Feed f	0.05 - 0.18 mm/rev.

Cutting speed v_c main application	25 - 70 m/min
Main application	S
Coating	Megacoat Hard
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Type of product	Indexable insert for turning