

Garant
DN.G 110408, Grade: HB730-1


Order data

Order number	250754 HB730-1
GTIN	4062406394912
Item class	21G

Description

DN.G 110408 HB730-1 Grade: HB730-1
 Chip breaker: XUM
 Tolerance: M
 Cutting depth a_p : 0.5 - 6 mm
 Feed f : 0.2 - 0.6 mm/rev.
 Cutting speed v_c main application: 35 - 230 m/min

Technical description

Cutting conditions	slightly interrupted
Grade	HB730-1
Cutting speed v_c main application	35 - 230 m/min
Tool material	Carbide
ISO code indexable insert	DNMG 110404
Corner radius	0.4 mm
Chip breaker	XUM

Number of changes/inserts	4
Tolerance	M
Cutting depth a_p	0.5 - 6 mm
Feed f	0.2 - 0.6 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Coating	Nano-PVD
Main application	UNI
Type of product	Indexable insert for turning