

Garant**DN.G 150604, Grade: HB7410-1**

Order data

Order number	250760 HB7410-1
GTIN	4062406251574
Item class	21G

Description

DN.G 150604 HB7410-1 Grade: HB7410-1
Chip breaker: TAM
Tolerance: G
Cutting depth a_p : 0.5 - 3 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 60 - 90 m/min

Technical description

Tool material	Carbide
Chip breaker	TAM
Corner radius	0.4 mm
Coating	TiCN
Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	continuous
ISO code indexable insert	DNMG 150604

Cutting depth a_p	0.5 - 3 mm
Cutting speed v_c main application	60 - 90 m/min
Main application	Ti
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Grade	HB7410-1
Number of changes/inserts	4
Tolerance	G
Type of product	Indexable insert for turning