


**DNMG 110408, Grade: HBT130**

**Order data**

Order number	250781 HBT130
GTIN	4062406256364
Item class	22D

**Description**

DNMG 110408 HBT130 Grade: HBT130  
 Chip breaker: MM  
 Cutting depth  $a_p$ : 0.5 - 5 mm  
 Feed  $f$ : 0.12 - 0.45 mm/rev.  
 Cutting speed  $v_c$  main application: 40 - 220 m/min

**Technical description**

Feed $f$	0.12 - 0.45 mm/rev.
ISO code indexable insert	DNMG 150608
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Coating	TiCN
Number of changes/inserts	4
Tool material	Carbide
Main application	M

Corner radius	0.8 mm
Chip breaker	MM
Grade	HBT130
Cutting speed $v_c$ main application	40 - 220 m/min
Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.5 - 5 mm
Type of product	Indexable insert for turning