


DNMG 150604, Grade: HBT130

Order data

Order number	250783 HBT130
GTIN	4062406256388
Item class	22D

Description

DNMG 150604 HBT130 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.12 - 0.45 mm/rev.
 Cutting speed v_c main application: 40 - 220 m/min

Technical description

Cutting speed v_c main application	40 - 220 m/min
Number of changes/inserts	4
ISO code indexable insert	DNMG 150604
Cutting depth a_p	0.5 - 5 mm
Cutting conditions	slightly interrupted
Main application	M
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning

Chip breaker	MM
Coating	TiCN
Grade	HBT130
Feed f	0.12 - 0.45 mm/rev.
Corner radius	0.4 mm
Tool material	Carbide
Type of product	Indexable insert for turning