


**DNMG 150608, Grade: HBT130**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 250784 HBT130 |
| GTIN         | 4062406256401 |
| Item class   | 22D           |

**Description**

DNMG 150608 HBT130 Grade: HBT130  
 Chip breaker: MM  
 Cutting depth  $a_p$ : 0.5 - 5 mm  
 Feed  $f$ : 0.12 - 0.45 mm/rev.  
 Cutting speed  $v_c$  main application: 40 - 220 m/min

**Technical description**

|                                      |                |
|--------------------------------------|----------------|
| Cutting speed $v_c$ main application | 40 - 220 m/min |
| Number of changes/inserts            | 4              |
| Main application                     | M              |
| Grade                                | HBT130         |
| Coating                              | TiCN           |
| Corner radius                        | 0.8 mm         |
| Chip breaker                         | MM             |

|                               |                                    |
|-------------------------------|------------------------------------|
| Feed f                        | 0.12 - 0.45 mm/rev.                |
| Tool material                 | Carbide                            |
| Cutting conditions            | slightly interrupted               |
| Cutting depth $a_p$           | 0.5 - 5 mm                         |
| ISO code indexable insert     | DNMG 150608                        |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Type of product               | Indexable insert for turning       |