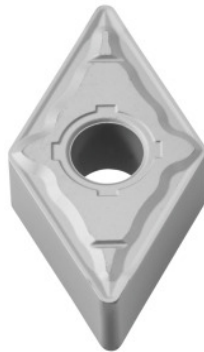



**DNMG 150612, Grade: HBT020**

**Order data**

Order number	250787 HBT020
GTIN	4062406256548
Item class	22D

**Description**

DNMG 150612 HBT020 Grade: HBT020  
 Chip breaker: PR  
 Cutting depth  $a_p$ : 1.8 - 6 mm  
 Feed  $f$ : 0.2 - 0.6 mm/rev.  
 Cutting speed  $v_c$  main application: 80 - 260 m/min

**Technical description**

Grade	HBT020
Cutting conditions	slightly interrupted
Cutting depth $a_p$	1.8 - 6 mm
Number of changes/inserts	4
Corner radius	1.2 mm
Tool material	Carbide
Coating	TiCN

Cutting speed $v_c$ main application	80 - 260 m/min
Feed $f$	0.2 - 0.6 mm/rev.
Chip breaker	PR
ISO code indexable insert	DNMG 150612
Main application	P
Finishing/roughing assignment	Roughing
Type of product	Indexable insert for turning