


DNMG 150604, Grade: CA025P

Order data

Order number	250796 CA025P
GTIN	4960664864232
Item class	25E

Description

DNMG 150604 CA025P Grade: CA025P
 Chip breaker: PS
 Cutting depth a_p : 1 - 4 mm
 Feed f : 0.15 - 0.6 mm/rev.
 Cutting speed v_c main application: 70 - 420 m/min

Technical description

Main application	P
Corner radius	0.4 mm
Cutting speed v_c main application	70 - 420 m/min
Grade	CA025P
Cutting conditions	slightly interrupted
Tool material	Carbide
Chip breaker	PS
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning

Feed f	0.15 - 0.6 mm/rev.
Cutting depth a_p	1 - 4 mm
Coating	CVD
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Type of product	Indexable insert for turning