

**DNMG 150608, Grade: CA025P****Order data**

Order number	250797 CA025P
GTIN	4960664864249
Item class	25E

Description

DNMG 150608 CA025P Grade: CA025P

Chip breaker: PS

Cutting depth a_p : 1 - 4 mm

Feed f : 0.15 - 0.6 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Grade	CA025P
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting speed v_c main application	70 - 420 m/min
Feed f	0.15 - 0.6 mm/rev.
Cutting depth a_p	1 - 4 mm
Tool material	Carbide
Cutting conditions	slightly interrupted
Chip breaker	PS

Main application	P
Corner radius	0.8 mm
Coating	CVD
ISO code indexable insert	DNMG 150608
Number of changes/inserts	4
Type of product	Indexable insert for turning