

**DNMG 150612, Grade: CA025P****Order data**

Order number	250798 CA025P
GTIN	4960664864256
Item class	25E

Description

DNMG 150612 CA025P Grade: CA025P

Chip breaker: PS

Cutting depth a_p : 1 - 4 mm

Feed f : 0.15 - 0.6 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Tool material	Carbide
Cutting speed v_c main application	70 - 420 m/min
Chip breaker	PS
Feed f	0.15 - 0.6 mm/rev.
Corner radius	1.2 mm
Cutting conditions	slightly interrupted
Cutting depth a_p	1 - 4 mm
Grade	CA025P

Main application	P
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Coating	CVD
ISO code indexable insert	DNMG 150612
Number of changes/inserts	4
Type of product	Indexable insert for turning