

Garant**DNMG 150608, Grade: HB7210-1**

Order data

Order number	250862 HB7210-1
GTIN	4062406059026
Item class	21G

Description

DNMG 150608 HB7210-1 Grade: HB7210-1

Chip breaker: GG

Cutting depth a_p : 0.4 - 6.5 mmFeed f : 0.32 - 0.8 mm/rev.Cutting speed v_c main application: 100 - 450 m/min

Technical description

Cutting depth a_p	0.4 - 6.5 mm
Main application	K
Grade	HB7210-1
Feed f	0.32 - 0.8 mm/rev.
Cutting speed v_c main application	100 - 450 m/min
Cutting conditions	slightly interrupted
Tool material	Carbide

Corner radius	0.8 mm
Chip breaker	GG
Finishing/roughing assignment	Roughing
Coating	TiCN
ISO code indexable insert	DNMG 150608
Number of changes/inserts	4
Type of product	Indexable insert for turning