

Garant
DNMG 150612, Grade: HB7210-1


Order data

Order number	250864 HB7210-1
GTIN	4062406059033
Item class	21G

Description

DNMG 150612 HB7210-1 Grade: HB7210-1
 Chip breaker: GG
 Cutting depth a_p : 0.4 - 6.5 mm
 Feed f : 0.32 - 0.8 mm/rev.
 Cutting speed v_c main application: 100 - 450 m/min

Technical description

Main application	K
Cutting speed v_c main application	100 - 450 m/min
Chip breaker	GG
Cutting depth a_p	0.4 - 6.5 mm
Corner radius	1.2 mm
Cutting conditions	slightly interrupted
Grade	HB7210-1

Tool material	Carbide
Finishing/roughing assignment	Roughing
Feed f	0.32 - 0.8 mm/rev.
Coating	TiCN
ISO code indexable insert	DNMG 150612
Number of changes/inserts	4
Type of product	Indexable insert for turning