


DNMG 150608, Grade: CA025P

Order data

Order number	250892 CA025P
GTIN	4960664864423
Item class	25E

Description

DNMG 150608 CA025P Grade: CA025P

Chip breaker: PH

Cutting depth a_p : 1 - 5 mm

Feed f : 0.25 - 0.8 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Corner radius	0.8 mm
Tool material	Carbide
Grade	CA025P
Chip breaker	PH
Main application	P
Feed f	0.25 - 0.8 mm/rev.
Finishing/roughing assignment	Roughing
Cutting depth a_p	1 - 5 mm

Cutting conditions	slightly interrupted
Cutting speed v_c main application	70 - 420 m/min
Coating	CVD
ISO code indexable insert	DNMG 150608
Number of changes/inserts	4
Type of product	Indexable insert for turning