

**DNMG 150612, Grade: CA025P****Order data**

Order number	250893 CA025P
GTIN	4960664864430
Item class	25E

Description

DNMG 150612 CA025P Grade: CA025P

Chip breaker: PH

Cutting depth a_p : 1 - 5 mm

Feed f : 0.25 - 0.8 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Cutting conditions	slightly interrupted
Corner radius	1.2 mm
Cutting speed v_c main application	70 - 420 m/min
Main application	P
Tool material	Carbide
Feed f	0.25 - 0.8 mm/rev.
Chip breaker	PH
Grade	CA025P

Cutting depth a_p	1 - 5 mm
Finishing/roughing assignment	Roughing
Coating	CVD
ISO code indexable insert	DNMG 150612
Number of changes/inserts	4
Type of product	Indexable insert for turning