

**DNMG 150616, Grade: CA025P****Order data**

Order number	250894 CA025P
GTIN	4960664864447
Item class	25E

Description

DNMG 150616 CA025P Grade: CA025P

Chip breaker: PH

Cutting depth a_p : 1 - 5 mm

Feed f : 0.25 - 0.8 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Cutting depth a_p	1 - 5 mm
Cutting speed v_c main application	70 - 420 m/min
Cutting conditions	slightly interrupted
Main application	P
Corner radius	1.6 mm
Chip breaker	PH
Grade	CA025P
Tool material	Carbide

Finishing/roughing assignment	Roughing
Feed f	0.25 - 0.8 mm/rev.
Coating	CVD
ISO code indexable insert	DNMG 150616
Number of changes/inserts	4
Type of product	Indexable insert for turning