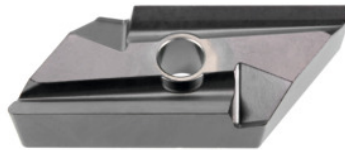


Garant
KNUX 160405R, Grade: HB725

Order data

Order number	251030 HB725
GTIN	4062406135706
Item class	21G

Description

KNUX 160405R HB725 Grade: HB725
 Chip breaker: UM
 Chip diverter: 2.2 mm
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 60 - 250 m/min

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted
Chip breaker	UM
Main application	UNI
Grade	HB725
Corner radius	0.5 mm
Chip diverter	2.2 mm
Cutting depth a_p	0.5 - 5 mm
Tool material	Carbide
Cutting speed v_c main application	60 - 250 m/min

Feed f	0.2 - 0.5 mm/rev.
Coating	PVD
Number of changes/inserts	2
ISO code indexable insert	KNUX 160405R
Type of product	Indexable insert for turning