

**SNMG 120404, Grade: HBT130****Order data**

Order number	251160 HBT130
GTIN	4062406256555
Item class	22D

Description

SNMG 120404 HBT130 Corner radius: 0.4 mm

Grade: HBT130

Chip breaker: MF

Cutting depth a_p : 0.5 - 2 mm

Feed f : 0.15 - 0.45 mm/rev.

Cutting speed v_c main application: 40 - 220 m/min

Technical description

Number of changes/inserts	8
Corner radius	0.4 mm
Cutting speed v_c main application	40 - 220 m/min
Cutting conditions	slightly interrupted
Tool material	Carbide
ISO code indexable insert	SNMG 120404
Cutting depth a_p	0.5 - 2 mm

Chip breaker	MF
Finishing/roughing assignment	Finishing
Main application	M
Grade	HBT130
Feed f	0.15 - 0.45 mm/rev.
Coating	TiCN
Type of product	Indexable insert for turning