

**SNMG 120404, Grade: CA025P****Order data**

Order number	251162 CA025P
GTIN	4960664864591
Item class	25E

Description

SNMG 120404 CA025P Corner radius: 0.4 mm
Grade: CA025P
Chip breaker: PQ
Cutting depth a_p : 0.2 - 2.5 mm
Feed f : 0.13 - 0.4 mm/rev.
Cutting speed v_c main application: 105 - 435 m/min

Technical description

Cutting depth a_p	0.2 - 2.5 mm
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Feed f	0.13 - 0.4 mm/rev.
Grade	CA025P
Finishing/roughing assignment	Finishing
Chip breaker	PQ

Main application	P
Cutting speed v_c main application	105 - 435 m/min
Tool material	Carbide
Coating	CVD
ISO code indexable insert	SNMG 120404
Number of changes/inserts	8
Type of product	Indexable insert for turning