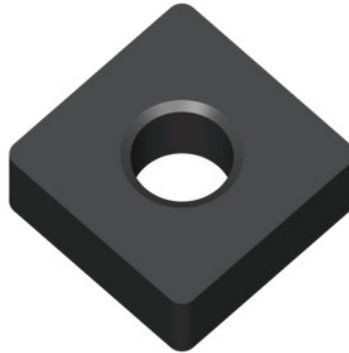


Garant**SNMA 120408, Grade: HB7210-1**

Order data

Order number	251225 HB7210-1
GTIN	4062406059057
Item class	21G

Description

SNMA 120408 HB7210-1 Corner radius: 0.8 mm
Grade: HB7210-1
Cutting depth a_p : 0.4 - 6.5 mm
Feed f : 0.3 - 0.7 mm/rev.
Cutting speed v_c main application: 100 - 450 m/min

Technical description

Tool material	Carbide
Main application	K
Cutting depth $a_{p \max}$	6.5 mm
Finishing/roughing assignment	Semi-roughing
Cutting speed v_c main application	100 - 450 m/min
Cutting depth $a_{p \min}$	0.4 mm
Grade	HB7210-1

Feed f	0.3 - 0.7 mm/rev.
Corner radius	0.8 mm
Cutting conditions	slightly interrupted
Cutting depth a_p	0.4 - 6.5 mm
Coating	TiCN
ISO code indexable insert	SNMG 120408
Number of changes/inserts	8
Indexable insert profile	neutral
Type of product	Indexable insert for turning