

**SNMG 120408, Grade: CA025P****Order data**

Order number	251254 CA025P
GTIN	4960664864683
Item class	25E

Description

SNMG 120408 CA025P Corner radius: 0.8 mm
Grade: CA025P
Chip breaker: PS
Cutting depth a_p : 1 - 4 mm
Feed f : 0.15 - 0.6 mm/rev.
Cutting speed v_c main application: 70 - 420 m/min

Technical description

Main application	P
Grade	CA025P
Chip breaker	PS
Corner radius	0.8 mm
Finishing/roughing assignment	Semi-roughing
Cutting conditions	slightly interrupted
Cutting speed v_c main application	70 - 420 m/min

Cutting depth a_p	1 - 4 mm
Tool material	Carbide
Feed f	0.15 - 0.6 mm/rev.
Coating	CVD
ISO code indexable insert	SNMG 120408
Number of changes/inserts	8
Type of product	Indexable insert for turning