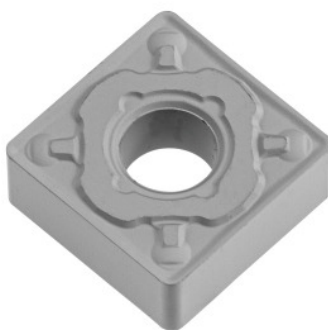


**SNMG 120404, Grade: HBT020****Order data**

Order number	251266 HBT020
GTIN	4062406256586
Item class	22D

Description

SNMG 120404 HBT020 Corner radius: 0.4 mm

Grade: HBT020

Chip breaker: PM

Cutting depth a_p : 0.8 - 5 mm

Feed f : 0.1 - 0.45 mm/rev.

Cutting speed v_c main application: 100 - 280 m/min

Technical description

ISO code indexable insert	SNMG 120404
Corner radius	0.4 mm
Coating	TiCN
Main application	P
Number of changes/inserts	8
Feed f	0.1 - 0.45 mm/rev.
Cutting depth a_p	0.8 - 5 mm

Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted
Grade	HBT020
Chip breaker	PM
Cutting speed v_c main application	100 - 280 m/min
Type of product	Indexable insert for turning