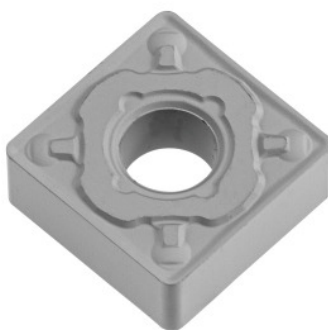


**SNMG 120408, Grade: HBT020****Order data**

Order number	251267 HBT020
GTIN	4062406256609
Item class	22D

Description

SNMG 120408 HBT020 Corner radius: 0.8 mm
Grade: HBT020
Chip breaker: PM
Cutting depth a_p : 0.8 - 5 mm
Feed f : 0.1 - 0.45 mm/rev.
Cutting speed v_c main application: 100 - 280 m/min

Technical description

Cutting conditions	slightly interrupted
ISO code indexable insert	SNMG 120408
Chip breaker	PM
Main application	P
Grade	HBT020
Coating	TiCN
Cutting depth a_p	0.8 - 5 mm

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.8 mm
Feed f	0.1 - 0.45 mm/rev.
Number of changes/inserts	8
Cutting speed v_c main application	100 - 280 m/min
Tool material	Carbide
Type of product	Indexable insert for turning