

**SNMG 120408, Grade: HBT130****Order data**

Order number	251267 HBT130
GTIN	4062406256593
Item class	22D

Description

SNMG 120408 HBT130 Corner radius: 0.8 mm
Grade: HBT130
Chip breaker: MM
Cutting depth a_p : 0.5 - 5 mm
Feed f : 0.12 - 0.45 mm/rev.
Cutting speed v_c main application: 40 - 220 m/min

Technical description

Main application	M
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Feed f	0.12 - 0.45 mm/rev.
Corner radius	0.8 mm
Number of changes/inserts	8

Coating	TiCN
Cutting speed v_c main application	40 - 220 m/min
Grade	HBT130
ISO code indexable insert	SNMG 120408
Chip breaker	MM
Cutting depth a_p	0.5 - 5 mm
Type of product	Indexable insert for turning