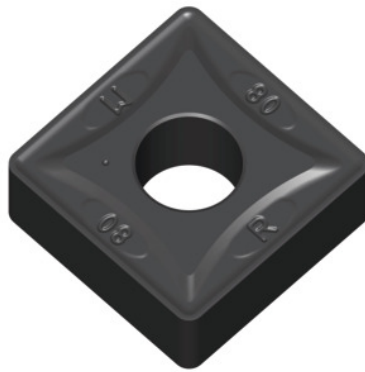


Garant
SNMG 120412, Grade: HB7210-1


Order data

Order number	251326 HB7210-1
GTIN	4062406059088
Item class	21G

Description

SNMG 120412 HB7210-1 Corner radius: 1.2 mm
 Grade: HB7210-1
 Chip breaker: GG
 Cutting depth a_p : 0.4 - 6.5 mm
 Feed f : 0.32 - 0.8 mm/rev.
 Cutting speed v_c main application: 100 - 450 m/min

Technical description

Corner radius	1.2 mm
Grade	HB7210-1
Main application	K
Cutting conditions	slightly interrupted
Tool material	Carbide
Finishing/roughing assignment	Roughing
Cutting depth $a_{p\ max}$	6.5 mm

Cutting depth a_p	0.4 - 6.5 mm
Feed f	0.32 - 0.8 mm/rev.
Chip breaker	GG
Cutting depth $a_{p\ min}$	0.4 mm
Cutting speed v_c main application	100 - 450 m/min
Coating	TiCN
ISO code indexable insert	SNMG 120412
Number of changes/inserts	8
Indexable insert profile	neutral
Type of product	Indexable insert for turning