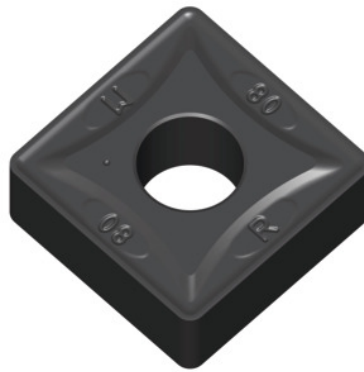


Garant**SNMG 150612, Grade: HB7210-1**

Order data

Order number	251330 HB7210-1
GTIN	4062406059095
Item class	21G

Description

SNMG 150612 HB7210-1 Corner radius: 1.2 mm
Grade: HB7210-1
Chip breaker: GG
Cutting depth a_p : 0.4 - 6.5 mm
Feed f : 0.32 - 0.8 mm/rev.
Cutting speed v_c main application: 100 - 450 m/min

Technical description

Cutting conditions	slightly interrupted
Cutting speed v_c main application	100 - 450 m/min
Cutting depth a_p	0.4 - 6.5 mm
Corner radius	1.2 mm
Tool material	Carbide
Cutting depth $a_{p\ min}$	0.4 mm
Grade	HB7210-1

Cutting depth $a_{p \max}$	6.5 mm
Finishing/roughing assignment	Roughing
Feed f	0.32 - 0.8 mm/rev.
Main application	K
Chip breaker	GG
Coating	TiCN
ISO code indexable insert	SNMG 150612
Number of changes/inserts	8
Indexable insert profile	neutral
Type of product	Indexable insert for turning