


SNMG 150612, Grade: CA025P

Order data

Order number	251363 CA025P
GTIN	4960664864812
Item class	25E

Description

SNMG 150612 CA025P Corner radius: 1.2 mm
 Grade: CA025P
 Chip breaker: PH
 Cutting depth a_p : 1 - 10 mm
 Feed f : 0.25 - 0.8 mm/rev.
 Cutting speed v_c main application: 70 - 420 m/min

Technical description

Feed f	0.25 - 0.8 mm/rev.
Grade	CA025P
Cutting conditions	slightly interrupted
Chip breaker	PH
Main application	P
Cutting depth a_p	1 - 10 mm
Cutting speed v_c main application	70 - 420 m/min

Finishing/roughing assignment	Roughing
Corner radius	1.2 mm
Tool material	Carbide
Coating	CVD
ISO code indexable insert	SNMG 150612
Number of changes/inserts	8
Type of product	Indexable insert for turning