

**SNMG 190612, Grade: CA025P****Order data**

Order number	251368 CA025P
GTIN	4960664864836
Item class	25E

Description

SNMG 190612 CA025P Corner radius: 1.2 mm
Grade: CA025P
Chip breaker: PH
Cutting depth a_p : 1 - 10 mm
Feed f : 0.25 - 0.8 mm/rev.
Cutting speed v_c main application: 70 - 420 m/min

Technical description

Corner radius	1.2 mm
Grade	CA025P
Chip breaker	PH
Tool material	Carbide
Cutting speed v_c main application	70 - 420 m/min
Feed f	0.25 - 0.8 mm/rev.
Main application	P

Cutting depth a_p	1 - 10 mm
Finishing/roughing assignment	Roughing
Cutting conditions	slightly interrupted
Coating	CVD
ISO code indexable insert	SNMG 190612
Number of changes/inserts	8
Type of product	Indexable insert for turning