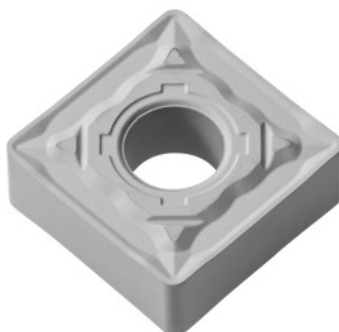


**SNMG 120408, Grade: HBT020****Order data**

|              |               |
|--------------|---------------|
| Order number | 251396 HBT020 |
| GTIN         | 4062406256623 |
| Item class   | 22D           |

**Description**

SNMG 120408 HBT020 Corner radius: 0.8 mm

Grade: HBT020

Chip breaker: PR

Cutting depth  $a_p$ : 1.8 - 6 mm

Feed  $f$ : 0.2 - 0.6 mm/rev.

Cutting speed  $v_c$  main application: 80 - 260 m/min

**Technical description**

|                           |                   |
|---------------------------|-------------------|
| Cutting depth $a_p$       | 1.8 - 6 mm        |
| Main application          | P                 |
| Feed $f$                  | 0.2 - 0.6 mm/rev. |
| ISO code indexable insert | SNMG 120408       |
| Number of changes/inserts | 8                 |
| Grade                     | HBT020            |
| Coating                   | TiCN              |

|                                      |                              |
|--------------------------------------|------------------------------|
| Cutting conditions                   | slightly interrupted         |
| Corner radius                        | 0.8 mm                       |
| Chip breaker                         | PR                           |
| Cutting speed $v_c$ main application | 80 - 260 m/min               |
| Finishing/roughing assignment        | Roughing                     |
| Tool material                        | Carbide                      |
| Type of product                      | Indexable insert for turning |