


**SNMX 1204, HUT25, Radius: 2 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 251398 2      |
| GTIN         | 4062406258290 |
| Item class   | 29W           |

**Description**
**Suitable for :**

eco lever lock toolholder PSSN. For example eco lever lock toolholders No. 251102; 251103; 251112; 251113.

**Note:**

The insert pocket must be modified when using indexable inserts with a radius  $\geq 3$  mm.

Grade: HUT25

Cutting depth  $a_p$ : 1 - 4 mm

Feed  $f$ : 0.1 - 0.2 mm/rev.

Cutting speed  $v_c$  main application: 50 - 120 m/min

Cutting speed  $v_c$  secondary application: 30 - 80 m/min

**Technical description**

|                                      |                |
|--------------------------------------|----------------|
| ISO code indexable insert            | SNMX 1204      |
| Cutting speed $v_c$ main application | 50 - 120 m/min |
| Cutting depth $a_p$                  | 1 - 4 mm       |
| Number of changes/inserts            | 8              |

|   |                              |
|---|------------------------------|
| Main application                          | P                            |
| Cutting speed $v_c$ secondary application | 30 - 80 m/min                |
| Coating                                   | uncoated                     |
| Cutting conditions                        | continuous                   |
| Secondary application                     | M                            |
| Tool material                             | Carbide                      |
| Grade                                     | HUT25                        |
| Feed $f$                                  | 0.1 - 0.2 mm/rev.            |
| Product name attribute                    | HUT25                        |
| Type of product                           | Indexable insert for turning |