


SNMX 1204, HUT25, Radius: 3 mm

Order data

Order number	251398 3
GTIN	4062406258306
Item class	29W

Description
Suitable for :

eco lever lock toolholder PSSN. For example eco lever lock toolholders No. 251102; 251103; 251112; 251113.

Note:

The insert pocket must be modified when using indexable inserts with a radius ≥ 3 mm.

Grade: HUT25

Cutting depth a_p : 1 - 4 mm

Feed f : 0.1 - 0.2 mm/rev.

Cutting speed v_c main application: 50 - 120 m/min

Cutting speed v_c secondary application: 30 - 80 m/min

Technical description

Cutting depth a_p	1 - 4 mm
Cutting speed v_c main application	50 - 120 m/min
Secondary application	M
Feed f	0.1 - 0.2 mm/rev.

Coating	uncoated
Main application	P
Number of changes/inserts	8
Grade	HUT25
Tool material	Carbide
ISO code indexable insert	SNMX 1204
Cutting speed v_c secondary application	30 - 80 m/min
Cutting conditions	continuous
Product name attribute	HUT25
Type of product	Indexable insert for turning