

**TNMG 160404, Grade: HBT130****Order data**

Order number	251414 HBT130
GTIN	4062406256630
Item class	22D

Description

TNMG 160404 HBT130 Grade: HBT130

Chip breaker: MF

Cutting depth a_p : 0.5 - 2 mm

Feed f : 0.15 - 0.45 mm/rev.

Cutting speed v_c main application: 40 - 220 m/min

Technical description

Main application	M
Cutting depth a_p	0.5 - 2 mm
Cutting speed v_c main application	40 - 220 m/min
Chip breaker	MF
Grade	HBT130
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Coating	TiCN

ISO code indexable insert	TNMG 160404
Feed f	0.15 - 0.45 mm/rev.
Tool material	Carbide
Finishing/roughing assignment	Finishing
Number of changes/inserts	6
Type of product	Indexable insert for turning