


TNMG 160404, Grade: PR015S

Order data

Order number	251472 PR015S
GTIN	4960664837458
Item class	25E

Description

TNMG 160404 PR015S Grade: PR015S

Chip breaker: MQ

Cutting depth a_p : 0.2 - 1.5 mm

Feed f : 0.05 - 0.18 mm/rev.

Cutting speed v_c main application: 25 - 70 m/min

Technical description

Feed f	0.05 - 0.18 mm/rev.
Grade	PR015S
Tool material	Carbide
Main application	S
Cutting depth a_p	0.2 - 1.5 mm
Chip breaker	MQ
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	25 - 70 m/min
Corner radius	0.4 mm

Cutting conditions	slightly interrupted
Coating	Megacoat Hard
ISO code indexable insert	TNMG 160404
Number of changes/inserts	6
Type of product	Indexable insert for turning